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Date: May 13, 2003



Katherine R. Vieyra

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### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants : Klaus Schumann, Frank Seibertz and Peter Steinborn  
Serial No. : 09/763,267 Confirmation No.: 5473  
Filed : April 16, 2001  
Title : METHOD FOR PRODUCING HEAT BONDED PACKAGES  
AND TOOL FOR IMPLEMENTING SAID METHOD  
Group : 1734  
Examiner : Sing P. Chan  
Attorney Docket : RO0234US.RCE (#90568)

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#### SUPPLEMENTAL AMENDMENT - Claims Amendments

Complete Listing of all Claims in the Application.

1. (Currently Amended) Process for producing hot-seal packs for transdermal therapeutic systems, by transporting, in a predetermined cycle through a sealing unit, two laps, a first lap and a second lap, of continuous pack material composed of two or more layers, the first lap having a weldable polymer layer lying against the second lap, and the second lap having a weldable polymer layer lying against the first lap, and, using a sealing tool which acts upon both laps, in order to produce a weld along predetermined lines, bringing the laps into contact